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**PRICES SUBJECT TO CHANGE.**  
Call for the Latest Pricing and Availability.

Ttl. No.	Part No.	Description	Qty. Rqd.
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## CYLINDER BLOCK

### REMARKS LEGEND -

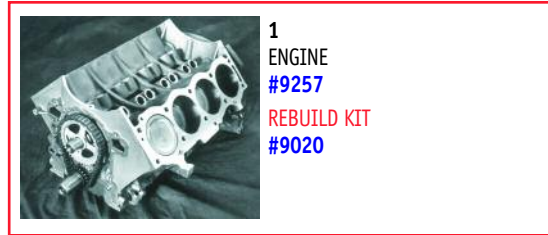
#### Engine (e) numbers:

31D = 3.5 liter; 38D = 3.9 liter through 1992;  
36D = 3.9 liter from 1993; 40D = 4.2 liter.

#### Vehicle i.d. (v) numbers:

RA = 1994 model year; SA = 1995 model year.

### MONEY-SAVING KITS NOTED IN RED TYPE



**1**  
ENGINE  
#9257  
REBUILD KIT  
#9020

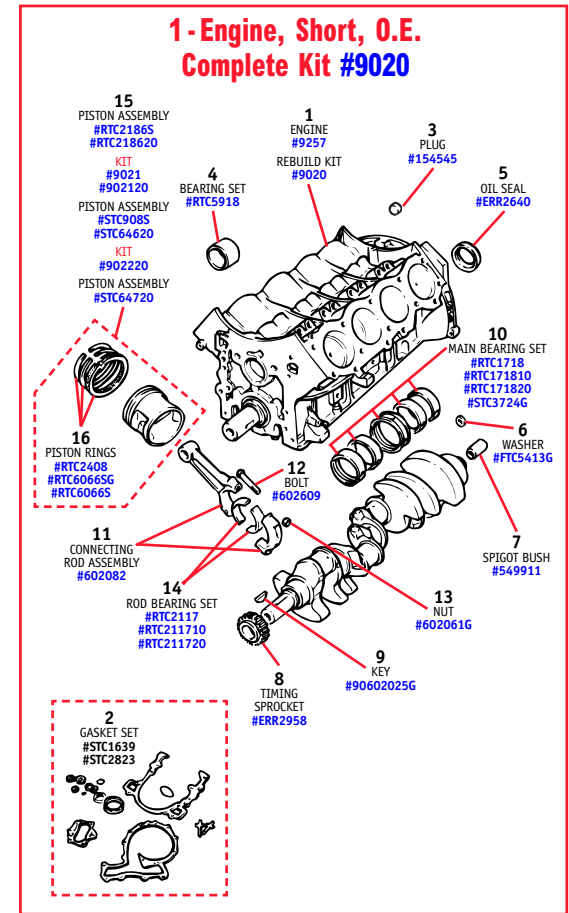
1	9257	ENGINE, short, new unit, O.E. <i>Replacement for (e) 38D, 36D engines</i>	1
	9257A	ENGINE, short, new unit, O.E. <i>Replacement for [Same as 9257]</i>	1
	9257ABPK1	ENGINE KIT, head bolt & gasket package <i>Includes head gasket set, head bolts, hydraulic lifters, and gasket conversion set. (fits # 9257 and 9257A engines.)</i>	1
	9020	REBUILD KIT, engine <i>Includes main, big end and cam bearings, connecting rod nuts, oil pump repair kit plus gasket sets for cylinder block and cylinder head</i>	1
2	STC1639	GASKET SET, cylinder block <i>Up to (v) RA647649</i>	1
	STC2823	GASKET SET, cylinder block <i>From (v) SA647650 on</i>	1



**2**  
GASKET SET  
#STC1639  
#STC2823

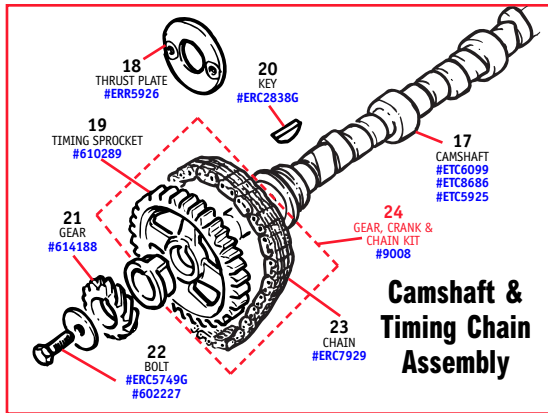
3	154545	PLUG, breather hose	1
4	RTC5918	BEARING SET, camshaft	1
5	ERR2640	OIL SEAL, crankshaft, rear	1
6	FTC5413G	WASHER, special, starter ring gear bolt	10
7	549911	PILOT BUSH, crankshaft	1
8	ERR2958	TIMING SPROCKET, crankshaft	1
9	90602025G	KEY, woodruff, timing sprocket	1
10	RTC1718	MAIN BEARING SET, standard <i>(e) 31D, 38D, 36D engines</i>	1
	RTC171810	MAIN BEARING SET, + 0.010 <i>(e) 31D, 38D, 36D engines</i>	1
	RTC171820	MAIN BEARING SET, + 0.020 <i>(e) 31D, 38D, 36D engines</i>	1
	STC3724G	MAIN BEARING SET, standard <i>(e) 40D engines</i>	1

Ttl. No.	Part No.	Description	Qty. Rqd.
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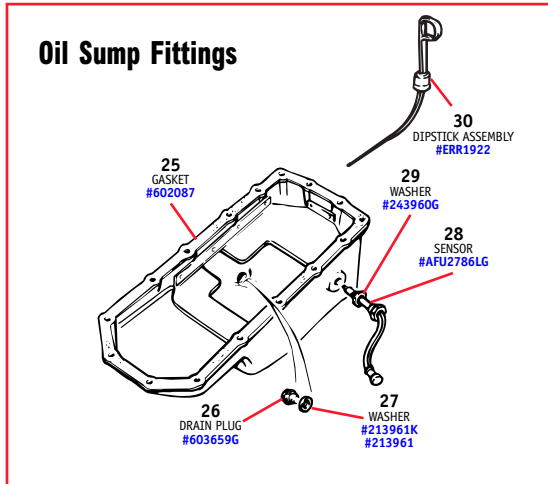


11	602082	CONNECTING ROD ASSEMBLY	8
12	602609	BOLT, connecting rod	16
13	602061G	NUT, connecting rod	16
14	RTC2117	ROD BEARING SET, standard	1
	RTC211710	ROD BEARING SET, + 0.010	1
	RTC211720	ROD BEARING SET, + 0.020	1
15	RTC21865	PISTON ASSEMBLY, standard <i>(e) 31D engines</i>	8
	RTC218620	PISTON ASSEMBLY, + 0.020 <i>(e) 31D engines</i>	8
	9021	KIT, pistons, standard, set of 8 <i>(e) 31D engines</i>	1
	902120	KIT, pistons, + 0.020, set of 8 <i>(e) 31D engines</i>	1
	STC9085	PISTON ASSEMBLY, standard <i>(e) 38D engines</i>	8
	STC64620	PISTON ASSEMBLY, + 0.020 <i>(e) 38D engines</i>	8
	902220	KIT, pistons, + 0.020, set of 8 <i>(e) 38D engines</i>	1
	STC64720	PISTON ASSEMBLY, + 0.020 <i>(e) 36D engines</i>	8
16	RTC2408	PISTON RINGS, piston set, standard <i>(e) 31D engines</i>	8
	RTC6066S	PISTON RINGS, piston set, standard <i>(e) 38D engines</i>	8

Ill. No.	Part No.	Description	Qty. Rqd.
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17	ETC6099	CAMSHAFT (e) 31D engines	1
	ETC8686	CAMSHAFT (e) 38D, 36D engines	1
	ERR5925	CAMSHAFT (e) 40D engines	1
18	ERR5926	THRUST PLATE, camshaft (e) 38D, 36D, 40D engines	1
19	610289	TIMING SPROCKET, camshaft	1
20	ERC2838G	KEY, woodruff, sprocket	1
21	614188	GEAR, distributor drive	1
22	ERC5749G	BOLT, sprocket to camshaft (e) 31D engines	1
	602227	BOLT, sprocket to camshaft (e) 38D engines	1
23	ERC7929	CHAIN, timing	1
24	9008	KIT, steel gear, crank & chain	1

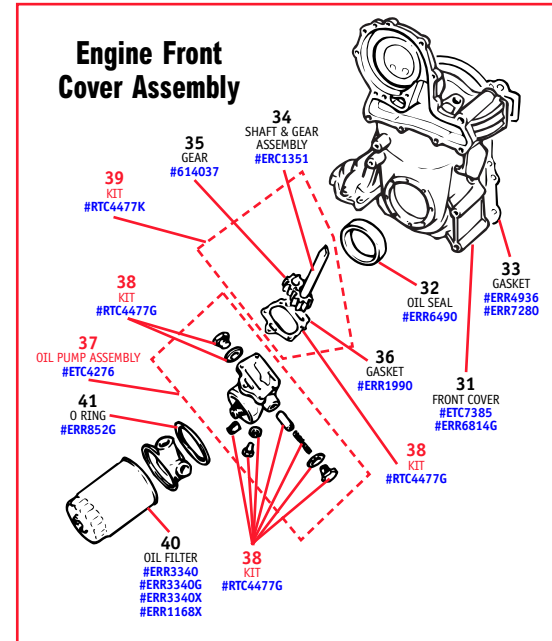


25	602087	GASKET, oil sump	1
26	603659G	DRAIN PLUG, oil sump	1
27	213961K	WASHER, sealing, sump drain plug, pack of 6	1
	213961	WASHER, sealing, sump drain plug	1
28	AFU2786LG	SENSOR, oil level indicator	1
29	243960G	WASHER, sealing, oil level indicator	1
30	ERR1922	DIPSTICK ASSEMBLY	1

Ill. No.	Part No.	Description	Qty. Rqd.
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31	ETC7385	FRONT COVER, engine (e) 31D; 38D; up to (e) 36D25154A and 40D09581B	1
	ERR6814G	FRONT COVER, engine From (e) 36D25155A and 40D09582B on	1
32	ERR6490	OIL SEAL, front cover, twin lip (e) 38D from April 1991 on, 36D, 40D	1
33	ERR4936	GASKET, front cover Up to (e) 36D25154A, 40D09581B	1
	ERR7280	GASKET, front cover From (e) 36D25155A, 40D09582B on	1
34	ERC1351	SHAFT AND GEAR ASSEMBLY, oil pump	1
35	614037	GEAR, oil pump	1
36	ERR1990	GASKET, oil pump	1
37	ETC4276	OIL PUMP ASSEMBLY	1
38	RTC4477G	KIT, oil pump repair	1
39	RTC4477K	KIT, oil pump rebuild, includes shaft and gear	1
40	ERR3340	OIL FILTER, short	1
	ERR3340G	OIL FILTER, short, genuine	1
	ERR3340X	OIL FILTER, short, pack of 6	*1
	ERR1168	OIL FILTER, long	1
	ERR1168X	OIL FILTER, long, pack of 6	1
41	ERR852G	O RING, oil pump to adaptor housing	1

\*NLA = No Longer Available



39  
OIL PUMP REBUILD KIT  
#RTC4477K

## Engine Components

Atlantic British has recently made a special purchase of remanufactured differentials, transmissions, transfer cases and short block engines. Now you can rebuild your entire drive train at a practical price. (Our 3.9 engine upgrade, for instance, costs less than an overhaul of your existing 3.5!) And of course, we offer all the gaskets, bearings, bolts, seals and valves you need to do the complete job. Call us, we'll be glad to outfit you with everything you need.

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The best oil filter we've seen, the K&N Performance Gold Oil Filter's heavy-duty bonded construction features an anti-drain-back valve to eliminate dry starts and prevents dirty oil from draining back into your crankcase. An inexpensive way to help protect your engine.

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K&N Oil Filter - Short (3340KN)

Get the complete K&N air and oil filter kit including air filter, air filter cleaner and short oil filter at a value price! See page 27 for more information on K&N air filters.

Complete K&N Air & Oil Filter Kit - through '94 (9251K)

Complete K&N Air & Oil Filter Kit - from '95 model year (9243K)



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