

13396 INSTALLATION INSTRUCTIONS

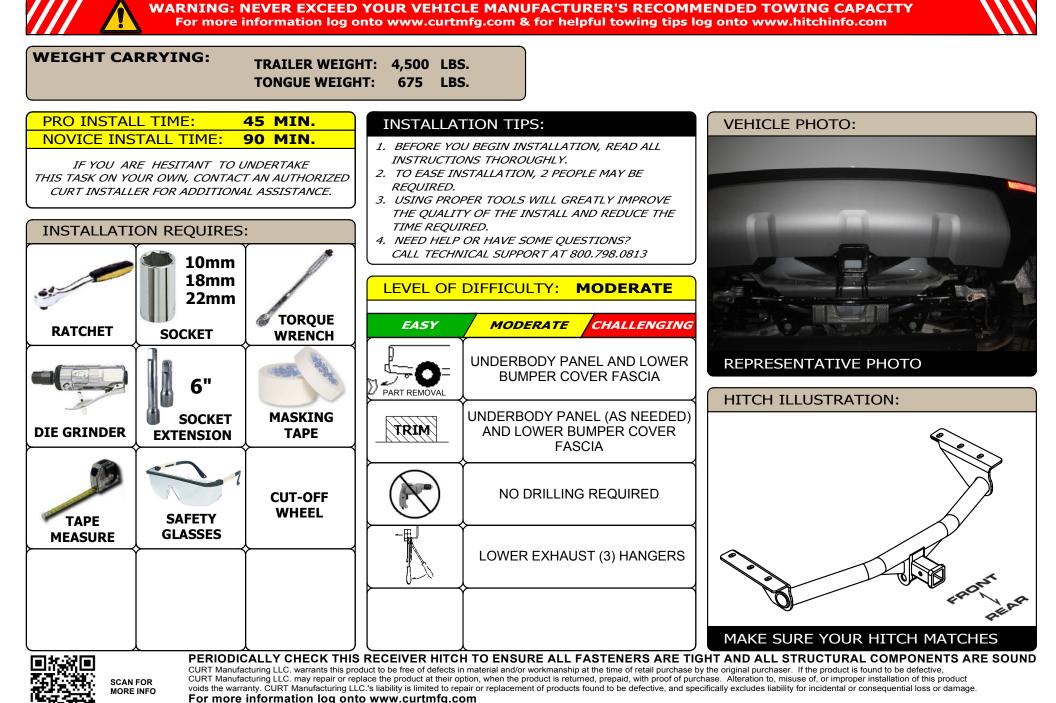
Safety glasses should be worn at all times while installing this product.

YEARS: 2015-PRESENT

MAKE: LAND ROVER

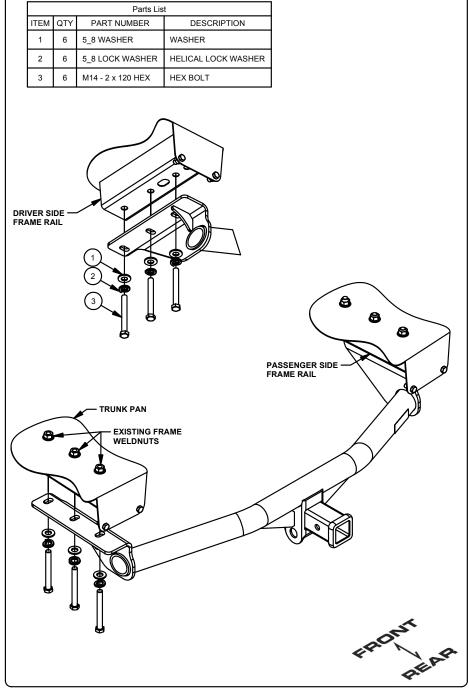
MODEL: DISCOVERY SPORT

STYLE: SUV



This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

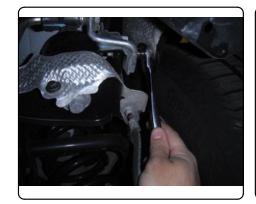
INSTALLATION WALKTHROUGH:



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 Remove (1) bolt attaching the rubber exhaust isolator brackets to the frame with a 10mm socket. Lift the rubber isolator brackets off of the frame. Remove (1) rubber exhaust hanger further forward under the vehicle.

NOTE: Support the forward exhaust when removing hangers.





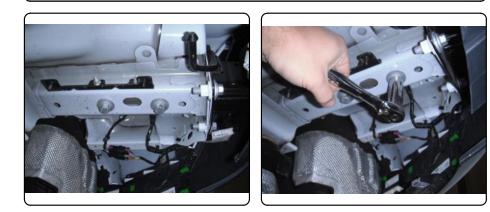
 Remove (8) nuts and (10) bolts using a 10mm socket to remove the plastic underbody panel and lower bumper cover fascia.





INSTALLATION WALKTHROUGH:

 If present, remove the (2) hex flange bolts using an 18mm socket on the passenger side of the frame and return to owner.



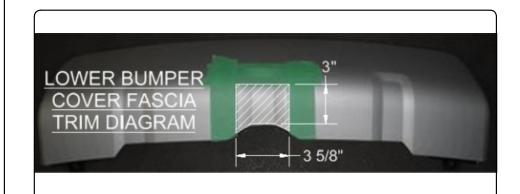
- 4) Raise the hitch into positon, loosely install (6) supplied hex bolts, lock washers and washers with a 22mm socket as shown.
- 5) Torque all 14mm fasteners to 88 lb-ft.





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 F 6) Trim the plastic underbody panel as needed and reinstall. Reinstall exhaust.



7) Trim the lower bumper cover fascia as shown in the diagram above and reinstall.



TOWING SAFETY INFORMATION

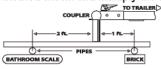
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.

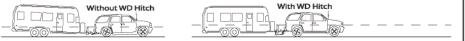


Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

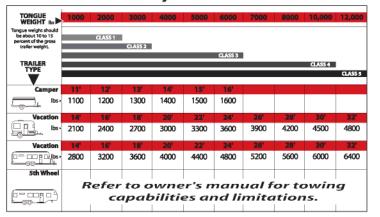
Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

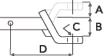
How Much Can You Safely Tow?



Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weightrating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- · Every time you tow, check the nut and lock washer to make sure they are fastened securely.
 A: Ball Dia. B: Shank Dia. C: Shank Length. D: Shank Rise.

Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN)

Class 2: 3,500 lbs. (15.6 kN)

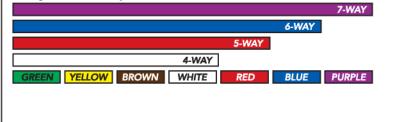
Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

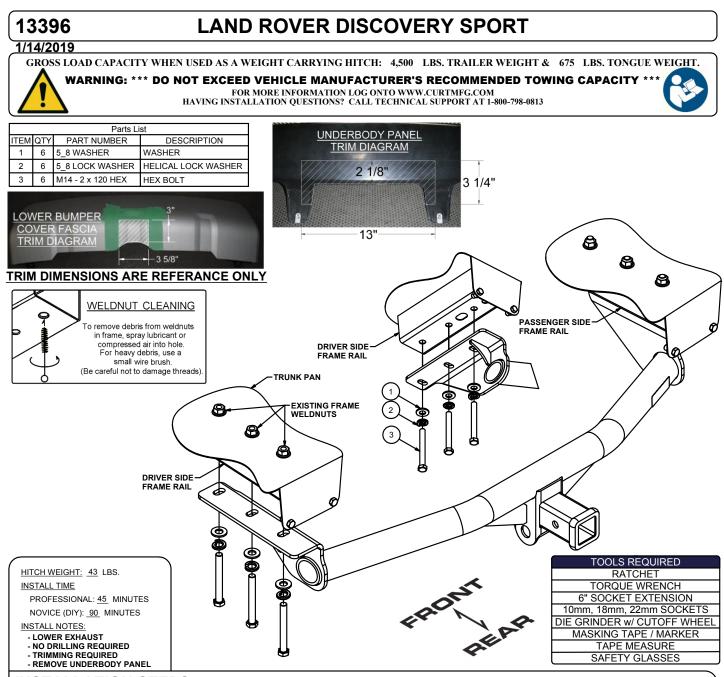
Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:







INSTALLATION STEPS

1) Remove (1) bolt attaching the rubber exhaust isolator brackets to the frame with a 10mm socket. Lift the rubber isolator brackets off of the frame. Remove (1) rubber exhaust hanger further forward under the vehicle.

NOTE: Be sure to support the exhaust when removing hangers.

- 2) Remove (8) nuts and (10) bolts using a 10mm socket to remove the plastic underbody panel and lower bumper cover fascia.
- 3) If present, remove the (2) hex flange bolts using an 18mm socket on the passenger side of the frame and return to owner.
- 4) Raise the hitch into positon, loosely install (6) supplied hex bolts, lock washers and washers with a 22mm socket as shown.
- 5) Torque all 14mm fasteners to 88 lb-ft.
- 6) Trim the plastic underbody panel as needed and reinstall. Reinstall exhaust.
- 7) Trim the lower bumper cover fascia as shown in the diagram above and reinstall.



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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