



Remove the front grill from the vehicle. Refer to owner handbook. Press the 4 top clips and pull forwards. Release the 2 lower clips and pull the grill forwards.

Remove headlights by lifting the 2 clips to align the hole with the pin. When both clips are released pull the light forward and unplug the electrical connector.

Remove the screws on the wheel arch flares on both sides. Remove the plastic panel.

Remove the screws along the top of the bumper and the 4 bolts from underneath, then remove the end screws. Be careful not to break these.

Gently pull the flare away and undo the remaining bolts on both sides of the bumper. Then push the clips back on either side to completely remove the bumper from the vehicle.

Remove the wiring loom, washer pipes, washer jets and parking sensors (if fitted) for use on the winch bumper.

Remove the 2 bolts that secure the washer bottle and remove, then remove the air control unit by pushing in an upwards motion.

Remove the 8 bolts from the inner bumper reinforcement and take it off the chassis.

Remove the air temperature sensor by unscrewing the 2 screws under the engine bay, reposition this.

Remove the washer pumps and seals and fit to new washer bottle. This will require 2 holes drilling to mount.

If the chassis has 8mm captive nuts drill out and replace with M10 plates supplied. Fit the mounting brackets to the chassis using the M10 bolts.

Fit the washer pipe and electric using cable ties to holes in winch tray. Fit the washer jets, parking sensors (if fitted) and fog lights.

Use assistance to lift the winch bumper into place so it may be bolted to the brackets.

On the off side bracket fit the plate for the air control unit.

Tighten the 8 bolts when mount is in correct position.

Fit the bumper to the mounting brackets using the M12 bolts.

Fit the fairlead and winch to the bumper.

Fit the cover plate to bumper to finish.

Fit the headlights and grill back into place.

Trim and fit wheel arches to suit bumper.

**Note** - The use of plasma/synthetic rope is recommended



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#### Disclaimer

These fitting instructions are intended for general guidance only. No responsibility will be accepted for damage to persons, property, equipment or vehicles caused during or arising from the fitting or using of this product. Fitting this item to your vehicle may constitute a vehicle modification and therefore we strongly recommend that you check the product complies with local laws and legislation and always inform the vehicle's insurance company accordingly.