

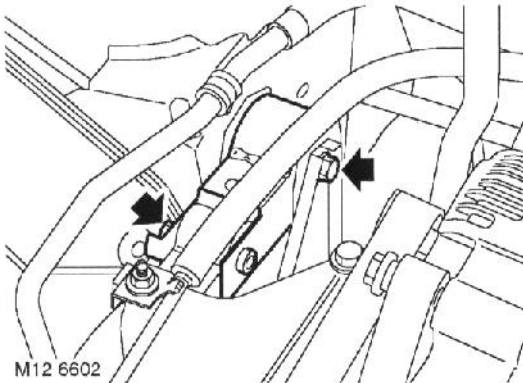


## Arm assembly - engine mounting RH

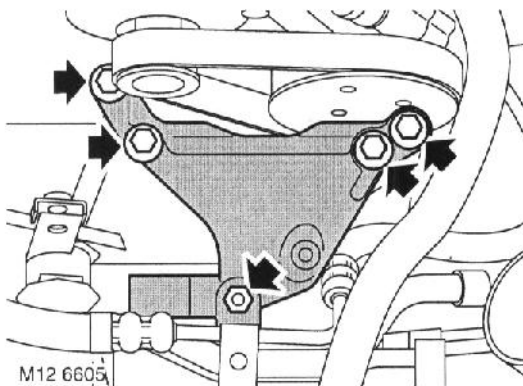
12.45.06

### Remove

1. Remove underbelly panel.  
**EXTERIOR FITTINGS, REPAIRS, Panel - underbelly.**
2. Remove engine acoustic cover.  
**ENGINE - K SERIES KV6, REPAIRS, Cover - engine acoustic.**



3. Remove bolt securing upper RH engine steady to top arm.
4. Loosen bolt securing upper RH engine steady to body, pivot engine steady away from top arm.
5. Fit wooden block to jack, position jack under engine sump to support engine.



6. Remove nut and 4 bolts securing engine top arm bracket to RH hydramount and to engine front mounting bracket.
7. Release PAS pipe support bracket from hydramount and position pipe aside.
8. Remove top arm.

### Refit

1. Position top arm to front engine mounting bracket, fit and tighten bolts to 100 Nm (74 lbf.ft).
2. Lower and remove jack supporting engine.
3. Position PAS pipe support bracket to hydramount.
4. Fit nut securing top arm to RH hydramount and tighten to 85 Nm (63 lbf.ft).
5. Position upper RH engine steady to top arm, fit and tighten bolt to 100 Nm (74 lbf.ft).
6. Tighten bolt securing upper RH engine steady to body to 100 Nm (74 lbf.ft).
7. Fit underbelly panel.  
**EXTERIOR FITTINGS, REPAIRS, Panel - underbelly.**
8. Fit engine acoustic cover.  
**ENGINE - K SERIES KV6, REPAIRS, Cover - engine acoustic.**