



ENGINE CORE REFUND PROGRAM FOR 4.2 AND 4.4 ENGINES

When you buy an engine from Atlantic British, our aim is to get you your core refund as quickly as possible. With 4.2 and 4.4 engine cores, there are a number of components that must be checked and verified “fit-for-remanufacture” by our engine shop, before we can issue a core refund. This checklist identifies those components and includes photos with descriptions of the important refund components.

Returning Your Core for Refund:

Please pack your old engine, fully-assembled, in the crate provided and ship it to our machine shop (addressed label for shop is included in crate with new engine.) As soon as your core has been received, we will inspect and analyze the core and give you a documented list of the findings (oil pan and heads will be removed at the shop to inspect fully.) For a full refund, we need a complete rebuildable core in the crate provided along with various blocking plates returned. We will turn around your core within one week of receipt at our shop. Even if your engine had a catastrophic failure, we can still provide you with a partial refund on all parts that are rebuildable (as shown in this checklist.) There are very few situations where an engine is a total loss. We request all core engines are returned assembled, to ensure no lost parts or pieces.

Core charge is refunded with return of engine core in Atlantic British Case.

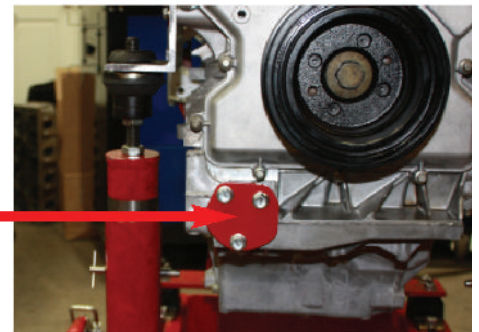
Maximum Refund of \$2,500 when all return requirements are met.



1. Crate



2. Oil Filter/
Cooler Adaptor
Block-Off Plate



3. Valve Cover (Left)



3. Valve Cover (Right)



4. Manifold Cover (Left)



4. Manifold Cover (Right)

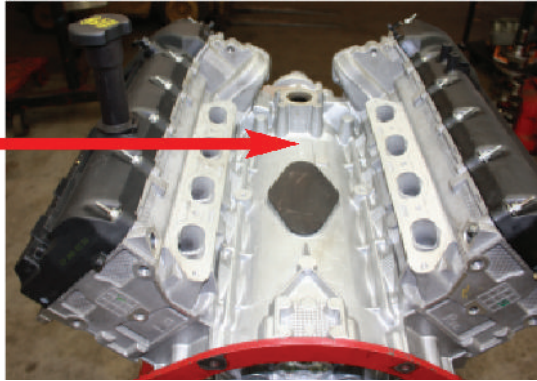




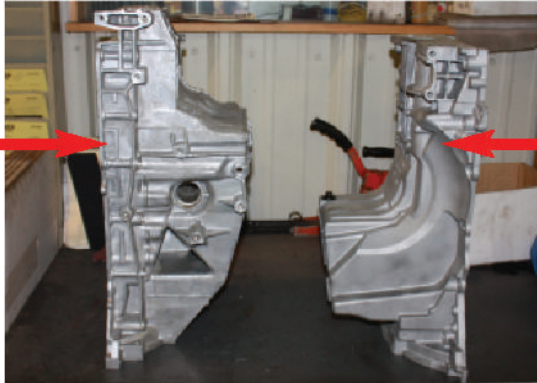
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5. Good Rebuildable Engine Core



6. Oil Pan for HSE
(Good with no holes or cracks)



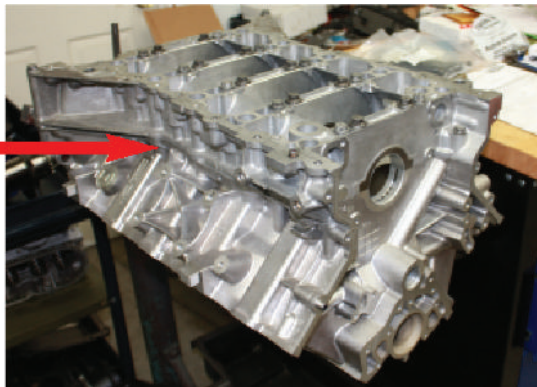
6. Oil Pan for LR3 or Sport
(Good with no holes or cracks)



7. Head and Timing Components



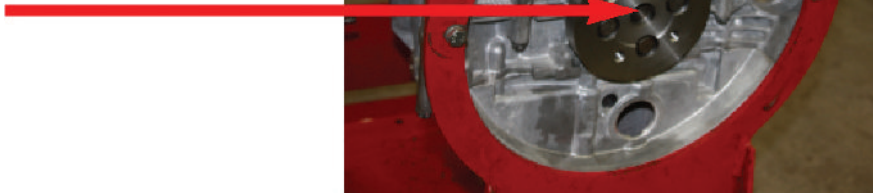
8. Engine Block
(No holes, breaks, or spun bearings)



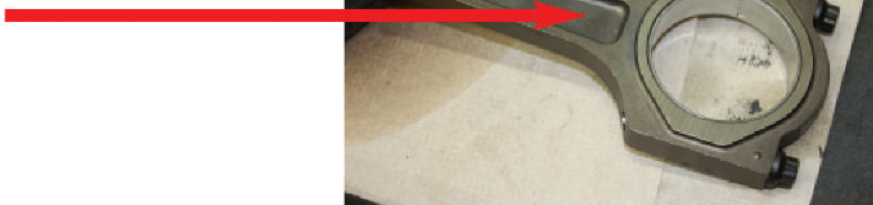


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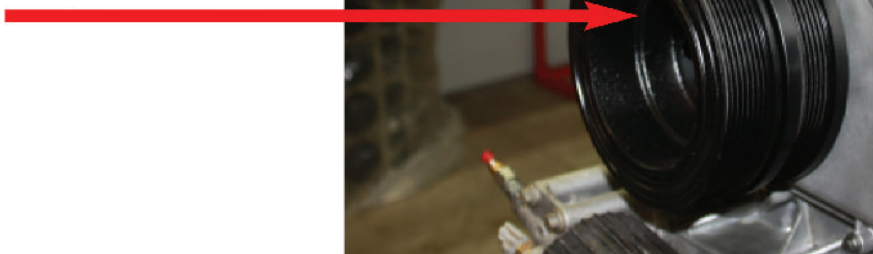
9. Crankshaft-Polishable



10. Connecting Rods (8)



11. Harmonic Balancer / Pulley



Notes:

1. Engine has been shipped with break in oil. Exercise care when installing your Oil Filter Housing to avoid losing oil from the engine. After completion of engine installation check and top up with supplied break in oil (Do Not Use Synthetic Oil) and run the engine to insure proper ring run in. Drain and Change oil and filter at 500 miles. Use only Castrol Professional Edge A5 5W-30. Specially formulated for Land Rover and Jaguar Engines.

2. DO NOT ROTATE ENGINE IN A COUNTER CLOCKWISE DIRECTION AS VIEWED FROM THE FRONT OF THE VEHICLE.

3. Thoroughly flush all engine oil coolers and cooler lines to insure no metal filings are introduced into the newly installed engine.